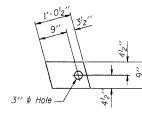
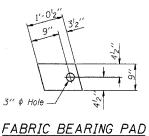
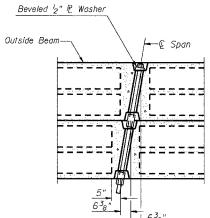


FABRIC BEARING PAD





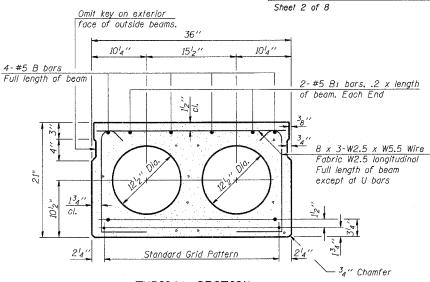
16 Required (Exterior)



4" x 4" x ½" Beveled P Full Thread Sleeve

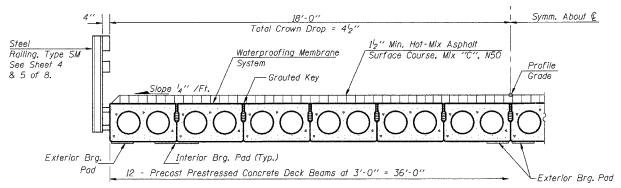
3" long - 22 Required Washer - 4 Required 1'' \$ x 2'-11'' Rods\* Nut for 1" 0 3" ♦ Opening Rod - 4 Required (Thread each end 4'') - 24 Reauired

TYPICAL TRANSVERSE TIE ASSEMBLY



TYPICAL SECTION 10-12" \$ Strands, Each Strand Stressed to 30,900 Lbs. 6-Strands  $1^{3}$ <sub>4</sub>" up, 4-Strands  $3^{1}$ <sub>4</sub>" up

> Place strands symmetrically about © of beam.



## HALF CROSS SECTION

The top surface of the beams shall not be roughened by brooming. The finished surface shall be free of depressions or high spots with sharp corners, and the top edge of keys shall be rounded or chamfered a minimum of \( \frac{1}{4} \).

## NOTES

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be  $\frac{1}{2}$ " and the nominal cross-sectional area shall be 0.153 sq. in. Lifting loops shall be  $2^{-1}2''$   $\phi$ -270 ksi strands, as shown.

\* The 1''  $\phi$  rods in the transverse tie assembly shall be tightened to a snug fit and the threads set, Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in place. Alternate approved transverse tie rods of increased segmental length are acceptable.

Non prestressing steel shall conform to ASTM A 706, Grade 60.

The bearing seal surfaces shall be adjusted by shimming to assure firm and even bearing. Two  $l_g$ " fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each bearing.

Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the beam and the bottom edge of the key.

Corrosion Inhibitor, per Article 1020.05(b)(12) of the Standard Specifications, shall be used in the

concrete for precast prestressed concrete deck beams.

Required Release Strength, f'ci, shall be 4000 p.s.i.

See Special Provisions for review and distribution of shop drawings.

Rail post anchor devices, as specified elsewhere, shall be cast into exterior face of outside beams.

## BILL OF MATERIAL

Item	Unit	Quantity
Precast Prestressed Concrete Deck Beams (21'' Depth)	Sq. Ft.	2880
Portland Cement Mortar Fairing Course	Foot	220

Estimated Weight per beam = 23,600 Pounds

## SUPERSTRUCTURE SPANS 1 & 3

C.H. 8 OVER SPRING CREEK SECTION 07-00092-01-BR SANGAMON COUNTY STA. 128+68

CUMMINS ENGINEERING CORPORATION

JOB \*: 2187 FILE: 2187BEAM DATE: 2/7/08

		638"
,2'-0 <sup>1</sup> 2", 7 F	Rail Post Spaces © 5'-1" = 35'-7"	, 2'-4'2" <sub> </sub>
Y'-Q" Lifting loops	tur i osi spoces & 3 1 - 33 - i	2 42
Abut End————————————————————————————————————	\/ <u>/</u>	/—Pier End
2" \( \phi \) Holes for  Dowel Rods  Each End	3" ¢ Hole for II transverse tie	
+ 34" \$ Drain Holes B	○//. //  	
3,-0-,1		=======================================
	6 <sup>3</sup> 8" 5" 5"	
2'-7" 17'-0"	17'-0" 40'-0" 0. to 0.	2'-058" 638"
3-#4 U bars Each Side	PLAN	
8 x 3-W2.5 x W5.5 Wire Fabric, W5.5 vert. Full depth of beam.		45° min. angle of lift  3" Radius (Cold bent)
Each End.		Top of Beam
END PLAN	" 9-11	14", 14"
DESIGNED T.S.H.	2'-3" O. to O.	
CHECKED A.A.N.  DRAWN A.J.H	-	6" 6"
CHECKED M.D.C.   PD - 3 - L 11-1-06	<u>BAR U</u>	<u>LIFTING LOOP DETAIL</u>